

# International Space Station Lessons Learned by JAXA

NASA Project Management Challenge 2010

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## Lessons Learned

### **1) Need for quick achievements for sustainable political and public support**

- Considering your ISS experience, how can this best be done for exploration?

## Lessons Learned for Japan:

- ( 1 ) Japan's ISS program met substantial delays until the launch of the Japanese Experiment Module (Kibo : means hope).
- ( 2 ) The start of Kibo utilization and long-duration missions of Japanese astronauts took about 20 years since the beginning of development in 1989.
- ( 3 ) Though funded by taxpayers, outcomes of the ISS Program to show to the Japanese public have not occurred for a long time.
- ( 4 ) Consequently, the Japanese public's understanding and support of the ISS program declined until the recent launches.

## Application for the future space exploration program:

It is essential to establish a sustainable program through which the outcomes from contributions and investments can be accomplished, and become visible to the national public in a timely manner.

# Large and Complex Space System Construction Approach (1/2 )

## 1. Complexity of the ISS Program

- ( 1 ) International program composed of five agency's participation, NASA, FSA, ESA, CSA and JAXA.

This includes fifteen(15) country's governments.

- ( 2 ) The largest permanent manned endeavor never built before.
  - Composed of over 20 segments each launched by the Space Shuttle or Russian launch vehicles.
  - Those segments are assembled by the robotics and EVAs on-orbit, and finally completed as the overall configuration.

## 2. ISS Design Approach and the Issues

- ( 1 ) Overall design and the centralized subsystem architectures are defined first. There were a lot of unknown "requirements" at the beginning, which were essential to define the overall systems and to develop the architectures. Defining the "requirements" was a major activity of Systems Engineering then.

# Large and Complex Space System Construction Approach (1/2 )

- ( 2 ) It took a long time to finalize overall system configuration and the subsystem architectures.  
The already delayed program faced political and technical environmental changes, which imposed further delays.
- ( 3 ) The US provides major parts of the subsystems including resource segments  
such as the power, thermal, data, and life support systems, etc.
- ( 4 ) Japan provides the Laboratory Module “Kibo,” which cannot be launched and  
assembled until major parts of the US segments and the subsequent system supporting functions are prepared on orbit.
- ( 5 ) As a result, “Kibo” has to wait 13 years to be launched, while investing the funds for design and development without showing any outcome.

# Large and Complex Space System Construction Approach (1/2 )

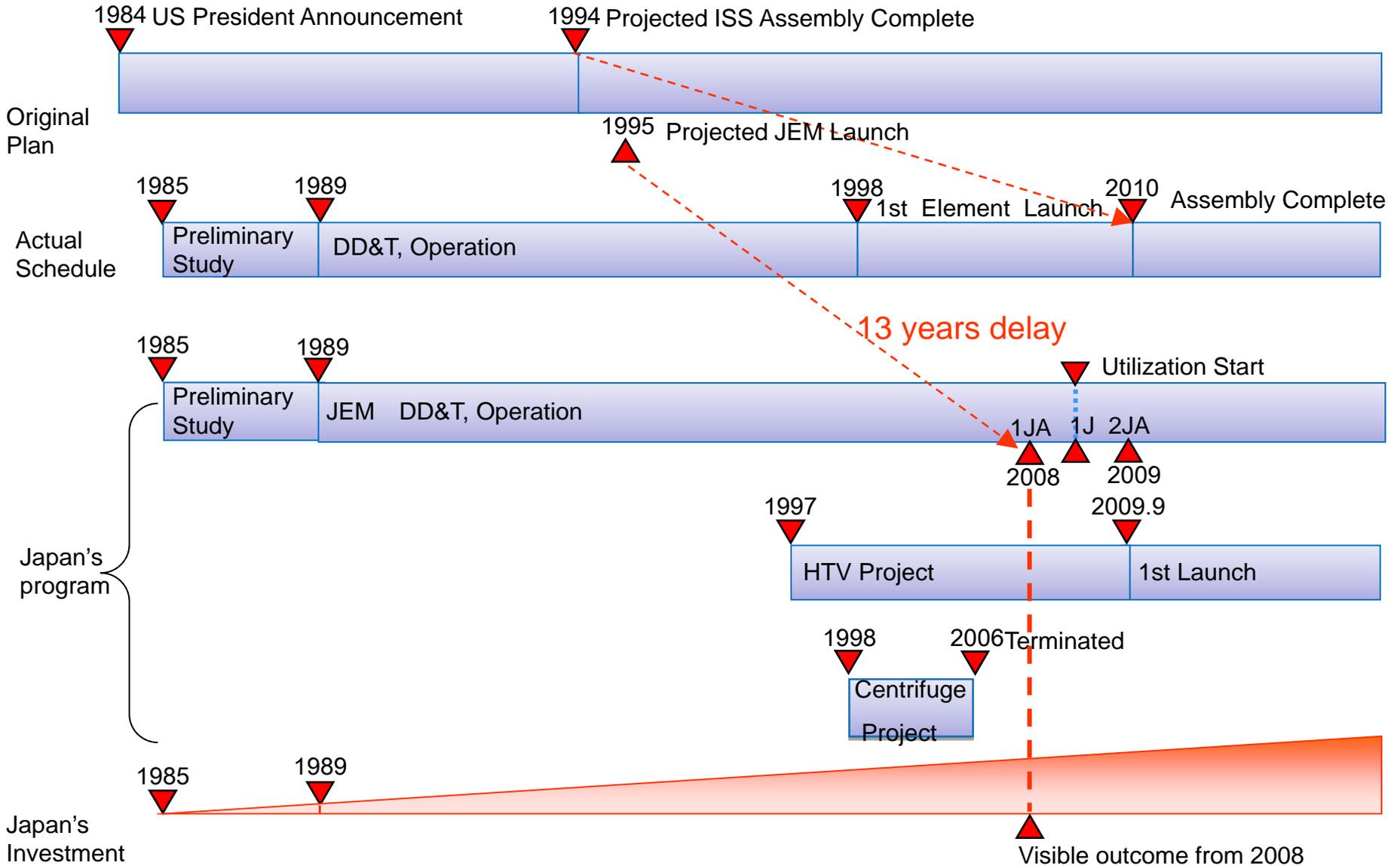
## 3. Alternate Approach - Building Block Approach

- ( 1 ) Each segment has some level of functionality to support its own system.
- ( 2 ) Each segment can be assembled by segment.
- ( 3 ) The overall system will be constructed step by step, maintaining the functionality  
at each step.



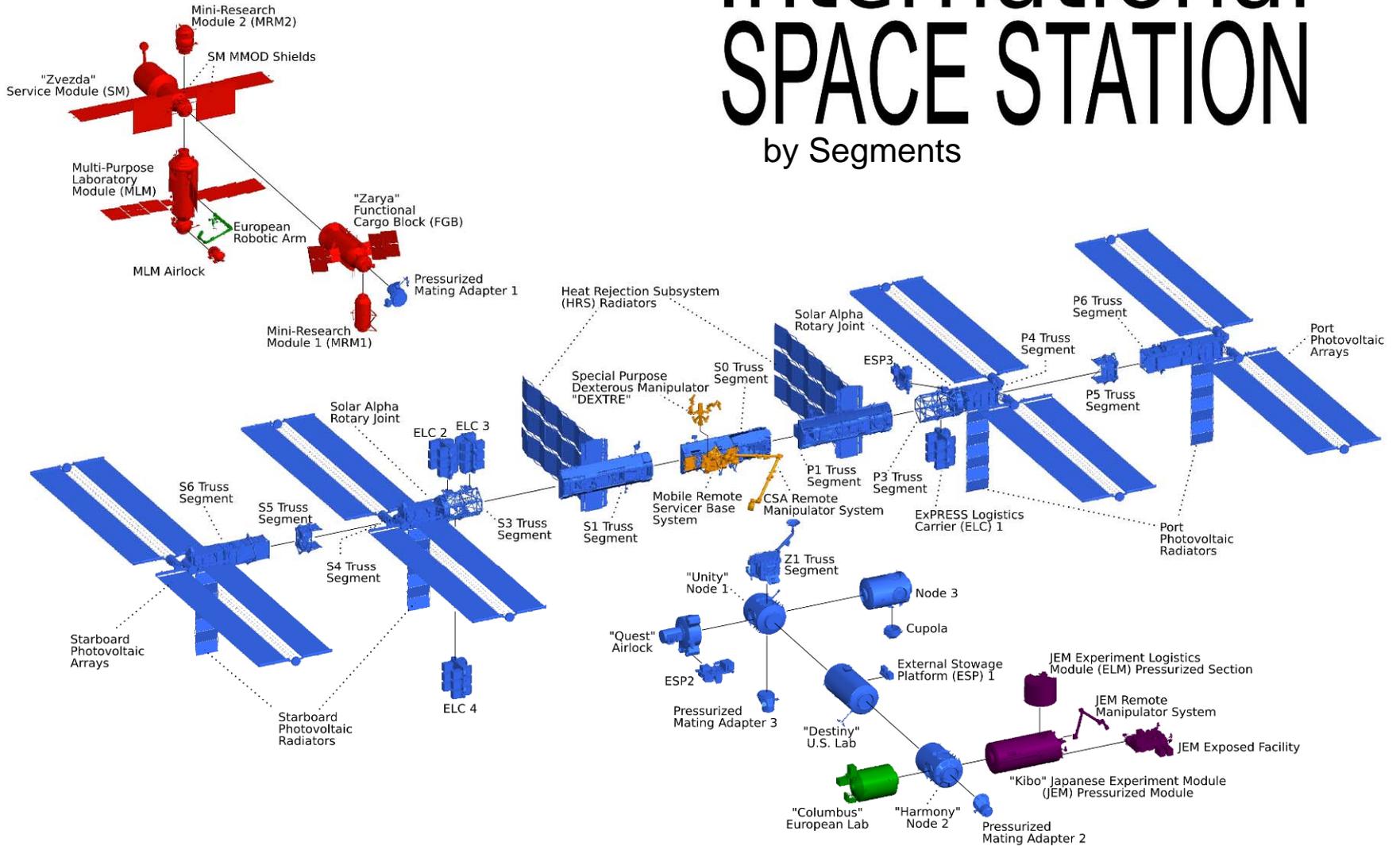
The overall system requirements needed at the beginning are “the flexible” evolution capability and robustness”.

# ISS PROGRAM SCHEDULE CHANGES



# International SPACE STATION

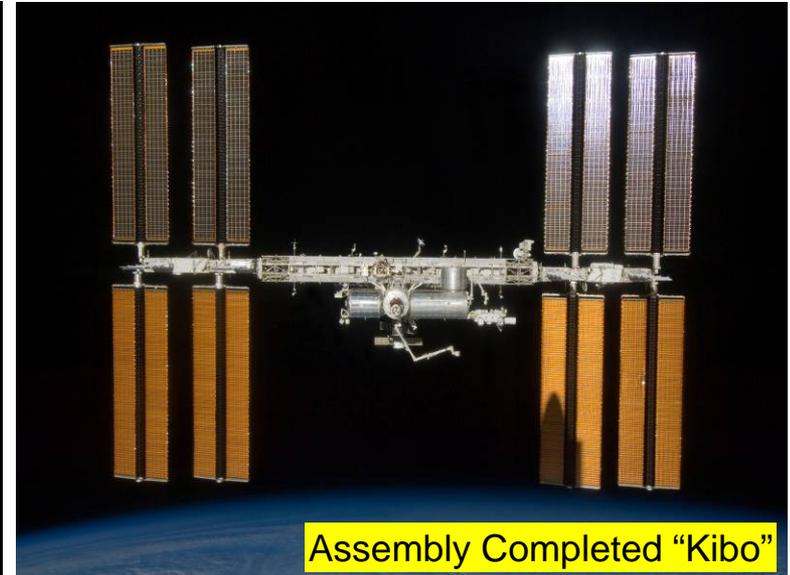
## by Segments



■ NASA Elements    
 ■ ROSCOSMOS Elements    
 ■ CSA Elements    
 ■ JAXA Elements    
 ■ ESA Elements

# I S S Assembly Flights

Launch Day	Flight	Launch Vehicle	Segment
1998.11.20	1 A / R	Proton	FGR ( Zarya ) ( Unmanned )
1998.12.04	2 A	STS-88	Node 1 ( Unity ) 、 P M A - 1, 2
2000.07.12	1 R	Proton	Service Module ( Zvezda ) ( Unmanned )
2000.10.12	3 A	STS-92	Z 1 Truss、 P M A - 3 ( Wakata )
2000.10.31	2 R	Soyuz	Soyuz ( 3crew started )
2000.12.01	4 A	STS-97	P 6 Truss ( Solar Array )
2001.02.08	5 A	STS-98	U.S. Lab ( Destiny )
2001.04.20	6 A	STS-100	SSRMS
2002.04.08	8 A	STS-110	S 0 Truss
2002.11.23	1 1 A	STS-113	P 1 Truss
2005.07.26	L F 1	STS-114	Logistic Flight ( Noguchi )
2006.09.09	1 2 A	STS-115	P3/P4 Truss ( Solar Array )
2007.06.09	1 3 A	STS-117	S3/S4 Truss ( Solar Array )
2007.10	1 0 A	STS-120	Node 2
2008.2	1 E	STS-122	ESA Laboratory ( Columbus )
2008.3	1 J / A	STS-123	JEM-ELM-PS、 SPDM(Doi )
2008.6	1 J	STS-124	Japanese KIBO Laboratory with Robotics Arm、 ( Hoshide )
2009.3	1 5 A	STS-119	S 6 Truss ( Solar Array ) ( Wakata )
2009.7	2 J / A	STS-127	JEMEF、 JEM ELM-ES
Now 2009.9	H T V 1	H-IIB	HTV-1
2010.2	2 0 A	STS-130	Node 3 、 Cupola
2010.3	1 9 A	STS-131	Logistics Flight ( Yamazaki )
2010.7	ULF6	STS-134	Logistics Flight



Assembly Completed "Kibo"

9/29/2009

Current Crew 1/25/2010

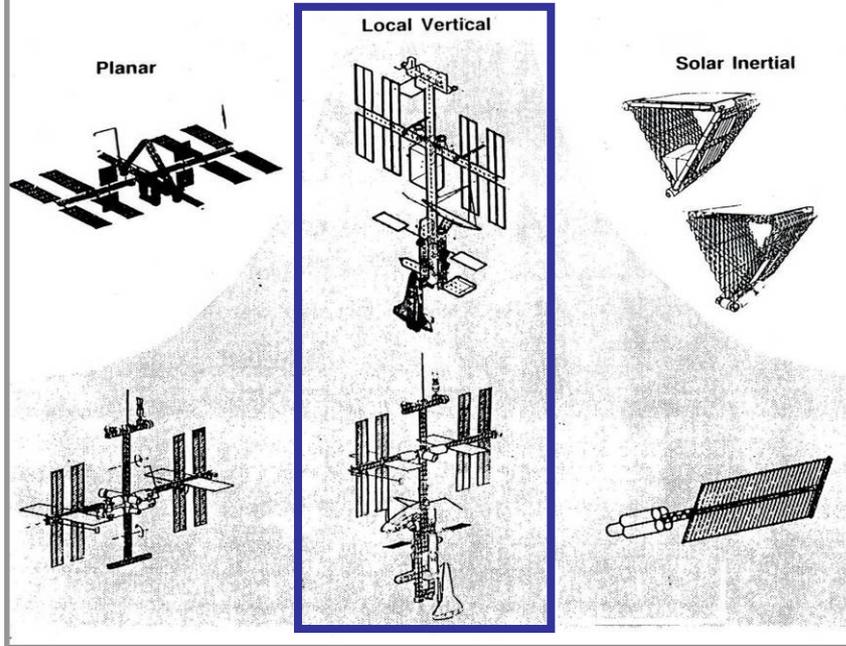


Left to Right

Timothy Creamer(US ) 、 Jeffrey Williams ( US ) 、  
Maxim Suraev(Russia)、 Oleg Kotov (Russia) 、 Soichi Noguchi (Japan)

# ISS CONFIGURATION BEGINNING AND NOW

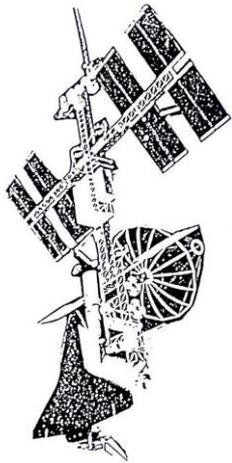
CONFIGURATION OPTIONS at 1984



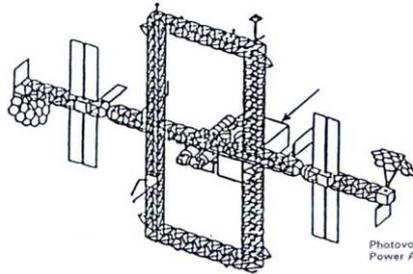
CURRENT CONFIGURATION at 2009



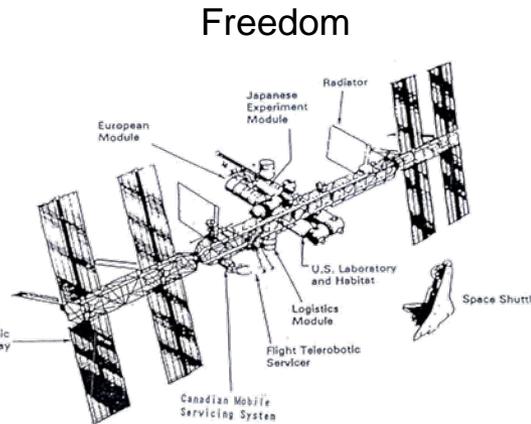
# ISS CONFIGURATION CHANGES SINCE 1985



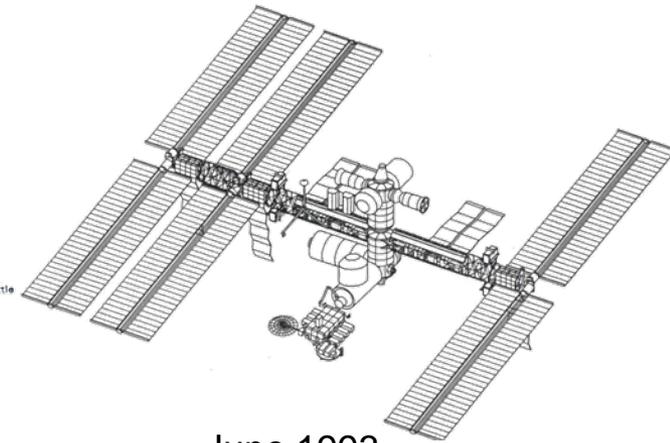
April 1985



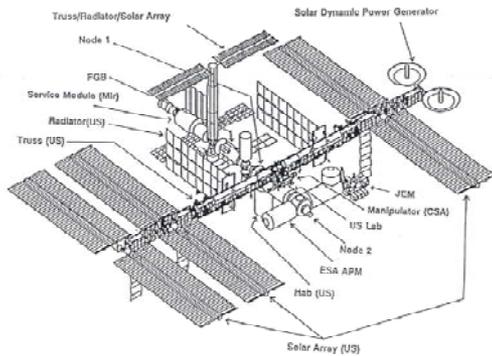
July 1986



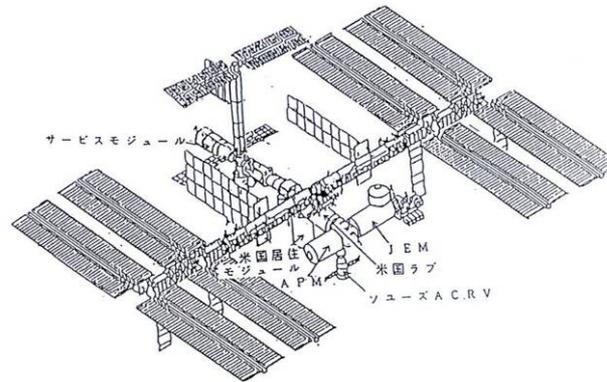
October 1989  
(Pephasing)



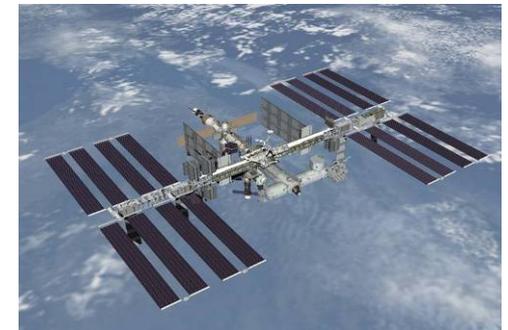
June 1993  
(Redesign)



November 1993  
Russian Alpha



March 1994  
ISS



March 2006  
Current ISS

# JAPANESE EXPERIMENT MODULE "KIBO" FEATURES

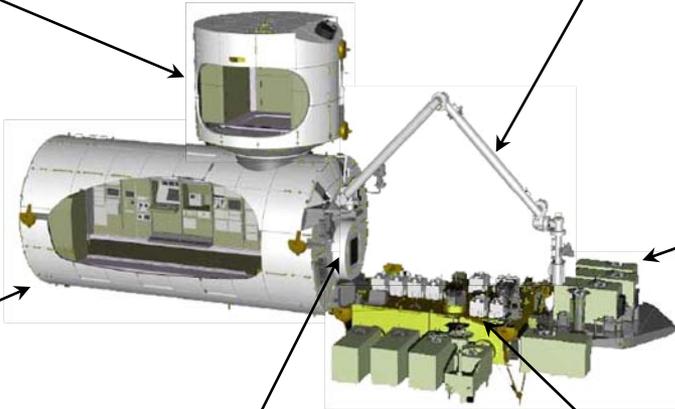
Experiment Logistics  
Module-Pressurized Section  
(Pressurized Container and  
On-orbit Storage Volume)



Pressurized Module-Laboratory  
(Accommodates 10 Racks)



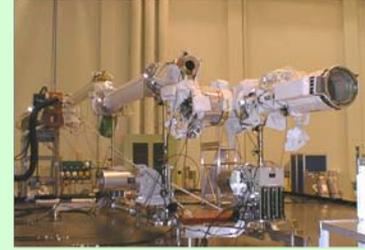
"Kibo" is a Multi-Purpose  
Experiment Laboratory  
built by Japan.  
Accommodate the  
Pressurized Experiments  
and the Exposed payloads.



Airlock-Used for the  
Equipment Transfer  
between Inside and  
Space



Robotics Arm  
-Used for the  
Exposed  
Payloads  
Handling and  
Exchange



Experiment Logistics  
Module-Exposed  
Section (Carrier for the  
Exposed Payloads)



Exposed Facility-Platform for the  
External Payloads Attachment  
(Max. 10)



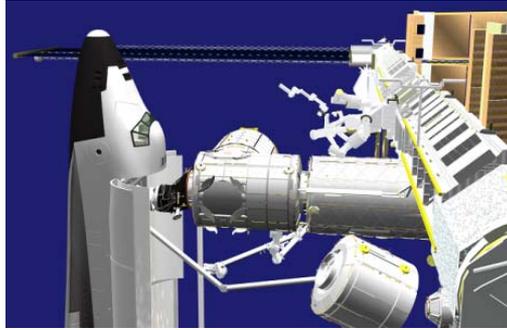
# “Kibo” Launches and Assembly Sequence

1st element

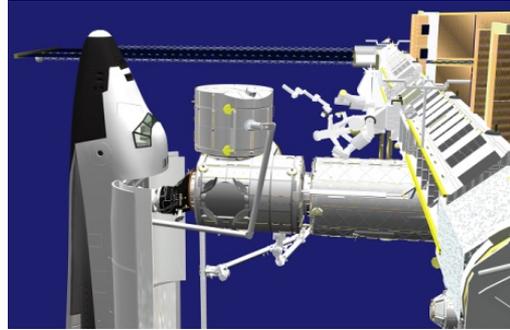
**Logistics  
Module**

( 1 J /  
A )

March 2008



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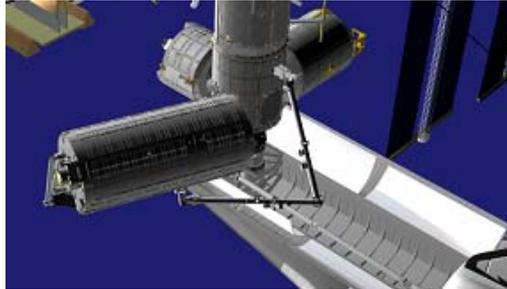
②

2nd element

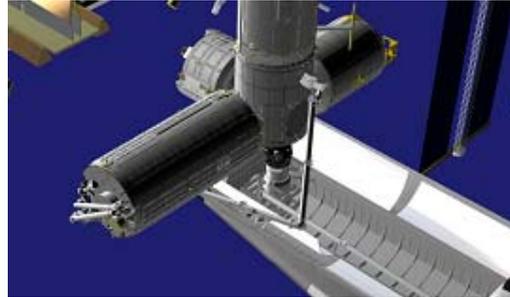
**Pressurized  
Module**

( 1 J )

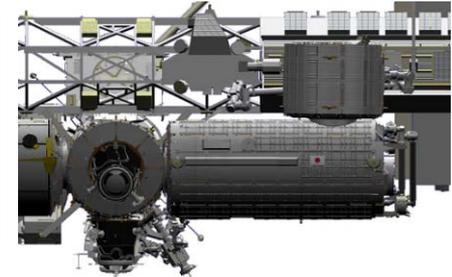
June 2008



①



②



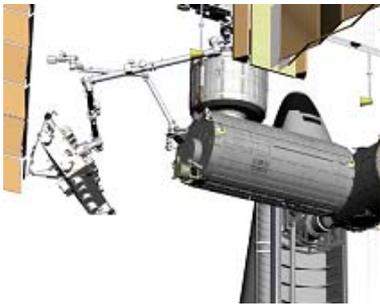
③

3rd element

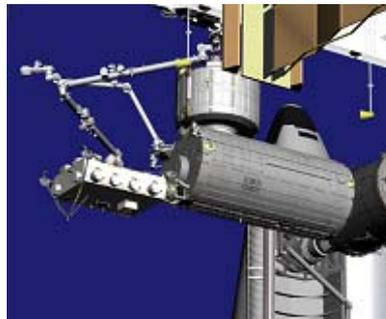
**Exposed  
Facility  
and the  
Payloads**

( 2 J / A )

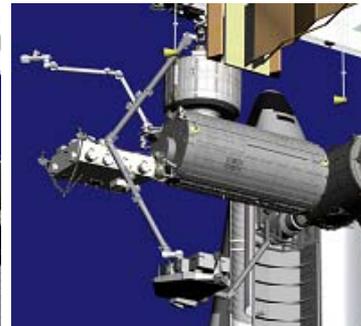
July 2009



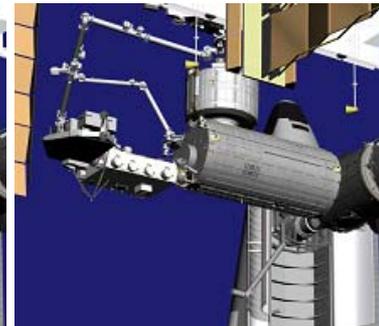
①



②



③



④